



Gilt Edge Industries Ltd®

TECHNICAL DATA SHEET

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Technical & Sales Assistance
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Giltgrip 777

27 February 2019

YOUR SMART ADVANTAGES

- High initial grab
- Good water resistance
- Gap filling

USES

- Synthetic backed carpet onto concrete
- Synthetic backed carpet onto timber

PRODUCT CHARACTERISTICS

Colour	Brown
Viscosity	Paste
Composition	Synthetic rubber blend
Application temperature	5 to 30°C
Open Time	Up to 10 minutes at 25°C
Solid content	46 to 50%
Coverage	2 - 4m ² /L for 2 - 3mm notch trowel, dependent on substrate porosity
Product codes	
4L Tin/2 per carton	30804264
20L metal pail	30804266

TYPICAL PERFORMANCE DATA (approx.)

In service temperature range	-20 to 70°C ¹
90° Peel adhesion	>5kg/50mm

¹ Dependent on bond line stress.

DIRECTIONS FOR USE

Read and understand the Material Safety Data Sheet before using this product.

SURFACE PREPARATION

Ensure all surfaces are clean and dry. Free from all loose paint, dust, grease and release agents.

APPLICATION

Remove all sources of ignition.

Stir well before use.

Apply adhesive over the floor surfaces using a 2 or 3mm notched trowel. Rough uneven surfaces will require more adhesive - select a notched trowel to give sufficient coverage.

Place the carpet onto the wet adhesive. This must be carried out within 5 to 10 minutes of applying (see LIMITATIONS).

Apply even pressure over the carpet with a heavy roller to facilitate adhesive transfer and bonding. Do not roll excessively as this can force the wet adhesive into the weave of the carpet and poor adhesion may result due to insufficient adhesive thickness.

After 30 minutes, pass the roller over the carpet again, especially around the joints and edges to ensure a good bond. This is important to ensure that the bond is properly formed.

LIMITATIONS

- Not suitable on CCA treated timber
- Do not use in fully exposed exterior situations
- Do not exceed the open time of 5 to 10 minutes depending on atmospheric conditions. Exceeding the open time will result in lower adhesion due to poor adhesive transfer and wetting on the carpet backing.
- Do not roll excessively as this can force the wet adhesive into the weave of the carpet and poor adhesion may result due to insufficient adhesive thickness.

CLEANING

Bostik No. 2 or 3 Solvent for cleaning. For thinning use Bostik No.3 Solvent ONLY. Use Bostik Handy Wipe towels to remove adhesive from skin.

STORAGE AND SHELF LIFE

Store in a cool dry place below 25°C and out of direct sunlight. Store away from naked flame or sources of heat.

Shelf life is 12 months from the date of manufacture when stored as directed.

DISPOSAL

Dried, empty containers may be disposed via local landfill.

If spilt, absorb with clay, sand or earth. Collect and seal in properly labeled metal container. Dispose of according to local authority regulations. Do not dispose of down drains or into local waterways.

PRECAUTIONS IN USE

Complete details on each of the products mentioned are available on the product Safety Data Sheets. To ensure no harm is caused to persons using Bostik products, it is recommended that all concerned read the appropriate Safety Data Sheets. Visit www.bostik.co.nz for copies.

**HIGHLY FLAMMABLE – KEEP AWAY FROM HEAT,
SPARKS AND OPEN FLAME
KEEP OUT OF REACH OF CHILDREN
KEEP CLOSED WHEN NOT IN USE**

FIRST AID

Swallowed: Do not induce vomiting, give a glass of water and contact a doctor immediately.

Skin: Remove contaminated clothing, wash with warm soapy water. Do not scrub.

Inhaled: Remove person to fresh air. Get medical advice if breathing becomes difficult. If inhaled to excess, remove from contaminated area – apply artificial respiration if not breathing.

Eyes: Hold open and flood with water for at least 15 minutes. Get medical advice.

For emergency information contact the National Poisons Information Centre, phone 0800 764 766 (0800 POISON) or CHEMICALL, phone 0800 243 622.